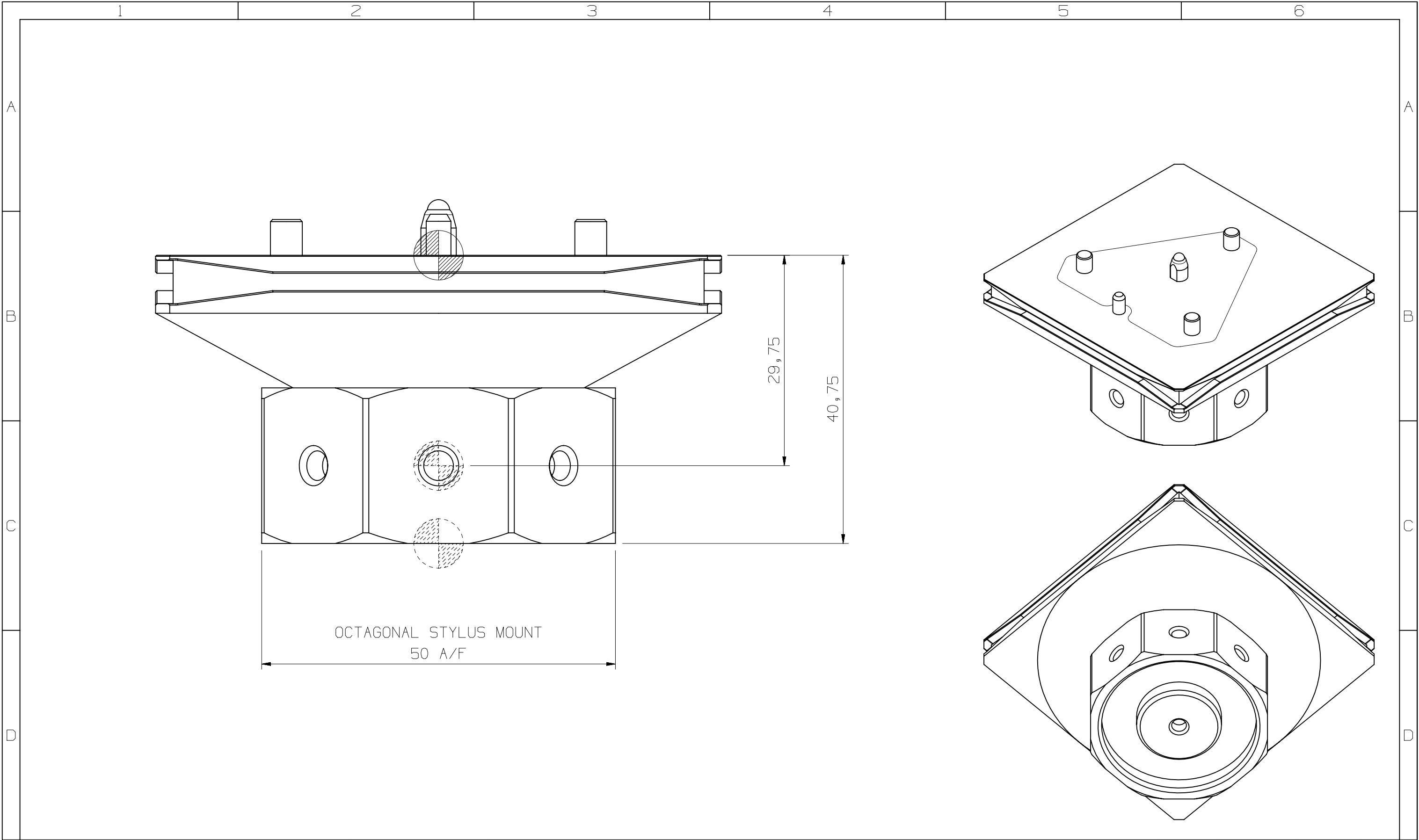
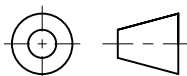




|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                             |                               |                                                                                                                       |                        |                                     |                 |               |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|-------------------------------|-----------------------------------------------------------------------------------------------------------------------|------------------------|-------------------------------------|-----------------|---------------|
| SEE DESIGN STANDARD DS336 FOR DEFINITION OF  SYMBOL.<br>SEE DESIGN STANDARD DS520 FOR DEFINITION OF R & FP No.<br>UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES<br>& APPLY BEFORE FINISHING TOL. ±0,25 ANGLES ±2°<br>REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX.<br>INTERNAL RADII 0,5 MAX. SURFACE TEXTURE -  3,2<br>THREADS TO BS 3643 6g/6H. DRAWING PRACTICE TO BS 8888 | 3rd ANGLE PROJECTION<br> | TITLE<br>SH80 - 9W ASSEMBLY   |                                                                                                                       | DRAWN BY<br>RDT        | DRAWN DATE<br>03/02/15              | SHEET<br>1 OF 1 | CHECKED<br>BH |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | DO NOT SCALE                                                                                                | RENISHAW MATL R CODE<br>_____ | MATERIAL (ENTER R OR FP CODE TO VIEW EQUIVALENT MATERIAL SPEC USING SUPPLIER PORTAL SITE @ WWW.RENISHAW.COM)<br>_____ |                        |                                     |                 |               |
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|                            |  |                                                             |                  |  |              |       |                 |
|----------------------------|--|-------------------------------------------------------------|------------------|--|--------------|-------|-----------------|
| SHEET                      |  | 1                                                           | TITLE            |  | DRG. No.     |       |                 |
| CONT. ON<br>NEXT SHT.      |  |                                                             | SH80-9W ASSEMBLY |  | LA-2238-9122 |       |                 |
| MOD.<br>ISS.               |  | DETAILS OF CHANGE                                           |                  |  |              | CIN   | SIGN<br>DATE    |
| A                          |  | FIRST ISSUE<br>MODEL: GEOMETRY EQUIVALENT TO A-2238-9122-00 |                  |  |              | 69035 | RDT<br>03/02/15 |
| RENISHAW                   |  |                                                             |                  |  |              |       |                 |
| DRAWING MODIFICATION SHEET |  |                                                             |                  |  |              |       |                 |